

Work Order ID 114028

March-03-14 10:30:00 AM

114028

Page 1

Item ID: D412-704-011

Accept

N19000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Co-Pilot Emergency Cargo Release

Start Date: 3/03/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/03/14 Req'd Qty: 1.00

1

Customer:

Reference: rework/inspect

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-704

C

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

DAS
6
9-89

MAR 11 2014

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D412-704-011 CHG003

110

Pick Kit

0.00

110

Packaging

Memo

0.00

PULL FROM STK:
1 X D412-704-011 B89435
INSPECT TO CHG003

ADD MISSING PARTS TO KIT:

1 X D3207-7 B
1 X D3207-11 B

RETURN ONE PART TOO MANY TO STK: 1 X D3208-11 B82201

Packaging

8

MAR 11 2014

Work Order ID 114028

March-03-14 10:30:00 AM

114028

Page 2

Item ID: D412-704-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Co-Pilot Emergency Cargo Release

Start Date: 3/03/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/03/14 Req'd Qty: 1.00

1

Customer:

Reference: rework/inspect

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

RE-INSPECT

DAS
6
9-89

MAR 11 2014

130

Packaging

0.00

130

Packaging

Memo

0.00

Packaging

REPACKAGE PER PPP USING NEW B/N
Identify and pack for shipping as per PPP D412-704-
011 Location: 022 PPP Rev: _____DAS
6
9-89

MAR 11 2014

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 14-03-12



Picklist Print

March-03-14 10:29:11 AM

Page 1

Work Order ID: 114028

114028

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Co-Pilot Emergency Cargo Release

Start Date: 3/03/14

Required Date: 3/03/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC IPP REV:D AS
PER REV C JLM VERIFIED BY:EC
IPP REV:E 12.05.10 per ECN 12-583 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3207-11		Manufactured	No				Each	12.0000		1			
D3207-11									**				DAS
Bracket													31
	DAS 6 9-89												9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST202				12					
				<u>101652</u>				12					
D3207-7		Manufactured	No				Each	45.0000		1			
D3207-7									**				DAS
Packer													31
	DAS 6 9-89												9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST202				45					
				<u>100791</u>				5					
				<u>110077</u>				40					
D3208-11		Manufactured	No				Each	0.0000					
D3208-11									**				DAS
Filler													31
D412-704-011		Manufactured	No				Each	1.0000					9-89
D412-704-011									**				
Co-Pilot Emergency Cargo Release													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG022				1					
				<u>101619</u>				1					

89435

1x

u cu 103/03

ST202
1
-1
B82201

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1		1					D3208-11	FILLER
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1						D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1			AN3-10A	BOLT
					1	1	AN3-13A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT

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Revision: C
Date: 12.04.12

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT

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Revision: C
Date: 12.04.12

Part Number 0412-704-081
Description COPILOT EMERGENCY CARGO RELEASE (212/412)

Part Number 0412-704-081
Description COPILOT EMERGENCY CARGO RELEASE (212/412)

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Rev. A